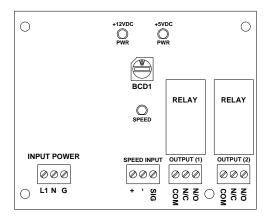


BLOCKED CHUTE DETECTOR (BCD) INSTALLATION AND OPERATION

09/200

ELECTRICAL CONTROLS DIVISION



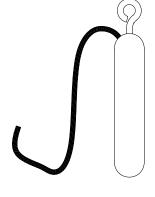


FIG 1 (Main PCB)

FIG 2 (Blocked Chute Probe)

The Arch Environmental Equipment, Inc. Blocked Chute Detector (BCD) is a simple to use detector. The detector will energize two output relays if the Blocked Chute Probe is tilted past 15° for longer than the delay time that is user selectable.

CONNECTIONS

- 1. Connect de-energized 110Vac to the 110Vac terminals labeled L1, N, and G.
- 2. Connect the Block Chute Probe to the SPEED INPUT terminals. White conductor to the (+) terminal and, Black conductor to the (SIG) terminal.
- 3. Connect the COM terminal and one of the N/O terminals in series with motor contactor circuit.
- 4. Energize 110Vac.
- 5. The BCD is now operational.

PROBE DELAY SETTINGS

The Probe Delay Setting is set by turning the BCD1 switch on the Main PCB.

0 - Instant, and 1-9 seconds.